


## Section Plan (1:20)

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Scale <b>1:20</b>	Machine type <b>Industrial</b>	Created by <b>Peter Schrader</b>	Approved by	
1. Fabrication tolerances unless otherwise stated:- Linear Dimensions 100 and over $\pm 0.5\text{mm}$ over 100 up to 1000 $\pm 1\text{mm}$ over 1000 $\pm 2\text{mm}$ 2. Remove all burrs and sharp edges 3. All welds 3mm fillet unless otherwise stated 4. Machining tolerances unless otherwise stated:- Linear Dimensions 100 and under $\pm 0.25\text{mm}$ over 100 up to 1000 $\pm 0.5\text{mm}$ over 1000 $\pm 1\text{mm}$ Diameters 150 and under $\pm 0.25\text{mm}$ over 150 $\pm 0.4\text{mm}$ 5. Machined surfaces 3.2 unless otherwise stated	 <b>MagnaCool</b>	Document type	Document status	
		Title <b>New Magnacool Industrial: 800x600 Trays Landscape</b>	DWG No. <b>A2</b>	
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