


Section Plan (1:15)

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Scale 1:15	Machine type Traditional	Created by Peter Schrader	Approved by	
1. Fabrication tolerances unless otherwise stated:- Linear Dimensions 100 and over ± 0.5mm over 100 up to 1000 ± 1mm over 1000 ± 2mm 2. Remove all burrs and sharp edges 3. All welds 3mm fillet unless otherwise stated 4. Machining tolerances unless otherwise stated:- Linear Dimensions 100 and under ± 0.25mm over 100 up to 1000 ± 0.5mm over 1000 ± 1mm Diameters 150 and under ± 0.25mm over 150 ± 0.4mm 5. Machined surfaces 3.2 unless otherwise stated	 MagnaCool	Document type	Document status	
		Title MagnaCool Traditional: 4 x 600 x 400 Trays Portrait	DWG No. <div style="text-align: center; font-size: 24px;">A4</div>	
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